

MIL-STD-105E TABLE

Sample Size Code Letter	Sample Size	Acceptable Quality Levels													Lot or batch size		Sample inspection levels	
		0.010	0.015	0.025	0.040	0.045	0.10	0.15	0.25	0.40	0.65	1.0	1.5	2.5	II	III		
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re				
A	2	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	2	to	8	A	B
B	3	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	9	to	15	B	C
C	5	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	16	to	25	C	D
D	8	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	0 1	26	to	50	D	E
E	13	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	0 1	1 2	51	to	90	E	F
F	20	↓	↓	↓	↓	↓	↓	↓	↓	0 1	0 1	1 2	1 2	91	to	150	F	G
G	32	↓	↓	↓	↓	↓	↓	↓	0 1	0 1	1 2	1 2	2 3	151	to	280	G	H
H	50	↓	↓	↓	↓	↓	↓	0 1	0 1	1 2	1 2	2 3	3 4	281	to	500	H	J
J	80	↓	↓	↓	↓	↓	0 1	0 1	1 2	1 2	2 3	3 4	5 6	501	to	1,200	J	K
K	125	↓	↓	↓	↓	0 1	0 1	1 2	1 2	2 3	3 4	5 6	7 8	1,201	to	3,200	K	L
L	200	↓	↓	↓	0 1	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	3,201	to	10,000	L	M
M	315	↓	↓	0 1	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	10,001	to	35,000	M	N
N	500	↓	0 1	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	35,001	to	150,000	N	P
P	800	0 1	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	21 22	150,001	to	500,000	P	Q
Q	1250	0 1	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	21 22	500,001	and over		O	R
N	2000	0 1	0 1	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	21 22	21 22					